

Date: Wednesday, 26/11/2008 12:41:51 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : JET
Job Number : 43734	
Estimate Number : 10960	
P.O. Number :	Part Number : D2000043
This Issue : 26/11/2008 S.O. No. :	Drawing Number : D2000 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 40579	Material :
Written By :	Due Date : 12/12/2008 Qty: 25 Um: Each
Checked & Approved By : <u>JLD 08.11.26</u>	
Comment : Est. A 99.01.13 New Issue DM/DS Est Rev:B Now on Doosan Lathe 08-05-22 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6H0625	6061-T6 HexBar .625
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Comment: Qty.: 0.2975 f(s)/Unit Total : 7.4366 f(s)
 6061-T6 5/8" HexBar M111133
 Batch: 111133

09/03/21
09/03/21 4/1

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: 1-TURN AS PER FOLIO FA653 & DWG D2000-043 ,
 FOLIO REV: N/A
 DWG REV: B

2-DEBURR AS REQUIRED

09/03/21

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

09/03/21 (25)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

09/03/21 (25)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST2

09/03/23 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 26/11/2008 12:41:51 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JET

Job Number: 43734

Part Number: D2000043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/24

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-03-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 43734
Description: Jet		Part Number: D2000-043
Inspection Dwg: D2000-043 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.245	+/-0.010	3.250				
2.745	+/-0.010	2.745				
0.845	+/-0.010	.845				
2.150	+/-0.010	2.150				
0.670	+/-0.010	.670				
Ø0.310	+0.006/-0.001	.312				
Ø0.375	+0.006/-0.001	.376				
Ø0.110	+0.004/-0.001	.110				
Ø0.191	+0.005/-0.001	.193				
0.625	+/-0.010	.625				
0.475	+/-0.010	.475				
0.245	+/-0.010	.245				
0.025	+/-0.010	.025				
OD of 9/16" - 18	0.550" - 0.560	.558				
MOW 0.566	+/-0.005	.570				

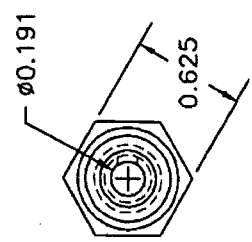
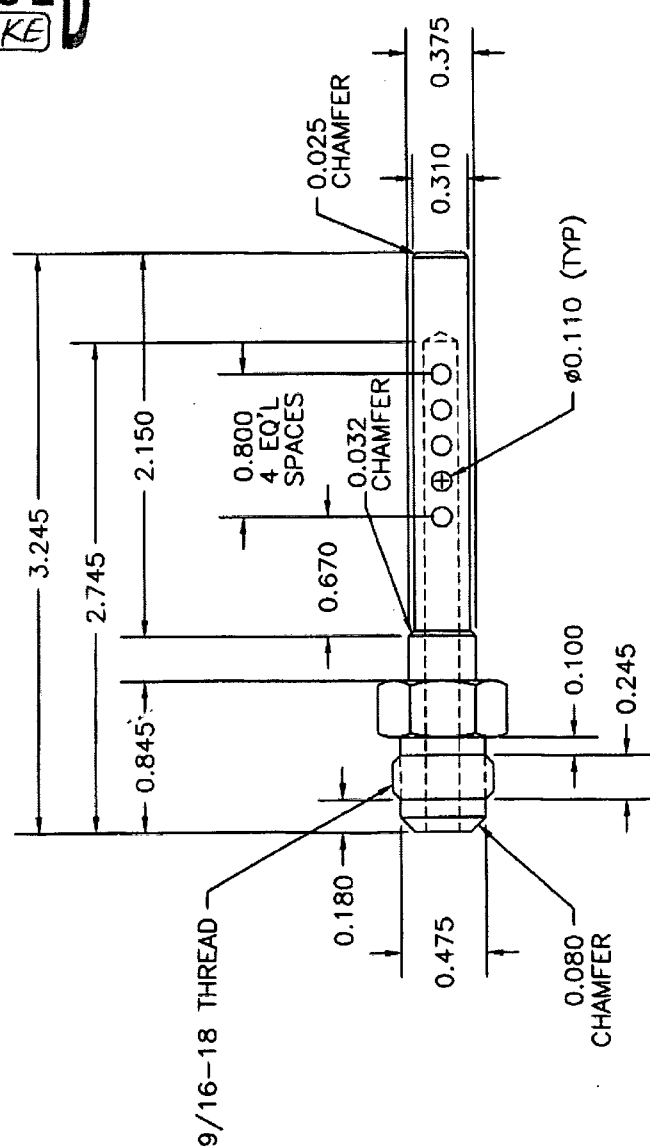
Measured by: [Signature]	Audited by: [Signature]	Prototype Approval:	N/A
Date: 09/03/21	Date: 09/03/21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.18	New Issue	KJ/JLM [Signature]	[Signature]



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
JB	<i>JP</i>	DRAWING NO.	REV. 8
CHECKED	APPROVED	D2000-043	SHEET 1 OF 1
<i>KE</i>	<i>JS</i>	TITLE	SCALE
DATE		JET	1:1
98.12.18			
A	90.04.02	NEW ISSUE	
B	98.12.18	REDRAWN ON SEPERATE SHEET NOW MACHINED PIECE	

RELEASED
99.01.13 KE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43739

MATERIAL: 6061-T6 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
FINISH: NONE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED